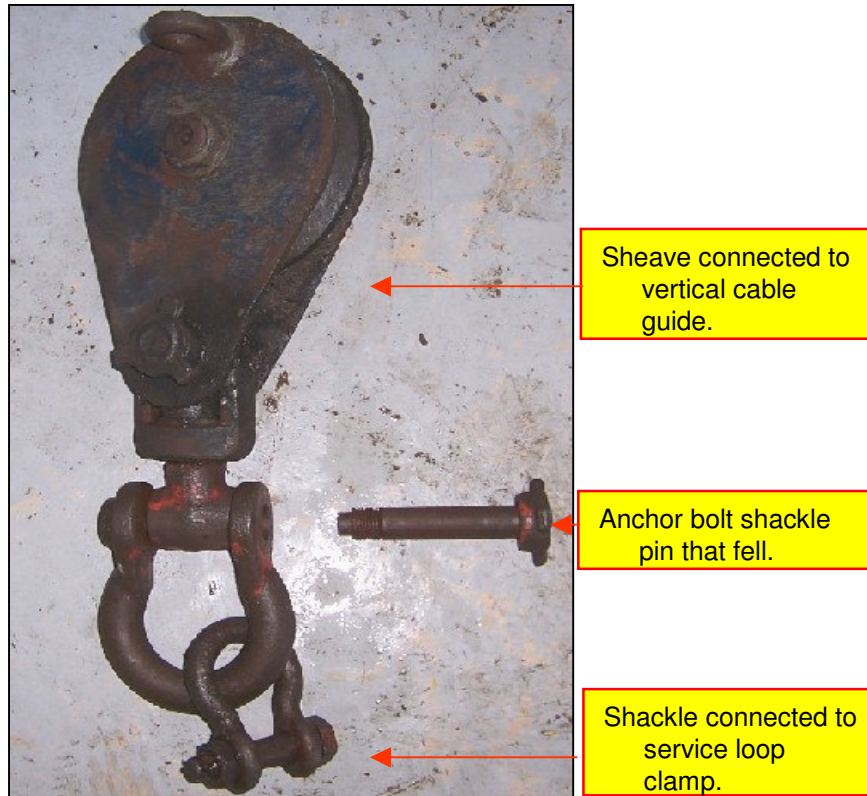


# Shell EPW Wells HSE Early Learning Bulletin

Fountain No: 135574 Location: GOM Date: 07-08-07 Risk Ranking: Actual – Level 1 Potential – C-3

**WHAT HAPPENED: NM-ANCHOR BOLT SHACKLE PIN FALLS TO RIG FLOOR.** While running 13-5/8" casing, an anchor bolt shackle pin, 5-3/4" long, weighing 23 oz, fell approximately 35 feet to the rig floor. Operations were shut down and workers moved off of the rig floor. An investigation revealed the pin was from a shackle that is a component of a McKissick 419 snatch block used to guide the service loop of the top drive in the derrick.



## Early Learning Points

- Derrick was inspected on 07/07/2007 prior to running casing. However, this sheave was not specifically identified on the Derrick Inspection Checklist. It will be added.
- Derrick snatch blocks/sheaves are changed out annually. Frequency will be re-evaluated pending completed investigation.
- The hair pin safety clip that was used on the shackle pin can back out. Corrections are being made to replace the safety clips with split ring safety keepers that will not back out.



**This Learning Bulletin provides preliminary learnings. A detailed investigation is pending.**